



**SÖNMEZLER
METAL**



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**SÖNMEZLER
METAL**



73 ÜLKE

73 COUNTRIES



SÖNMEZLER METAL DEMİR ÇELİK İNŞ. SAN. VE TİC. A.Ş.

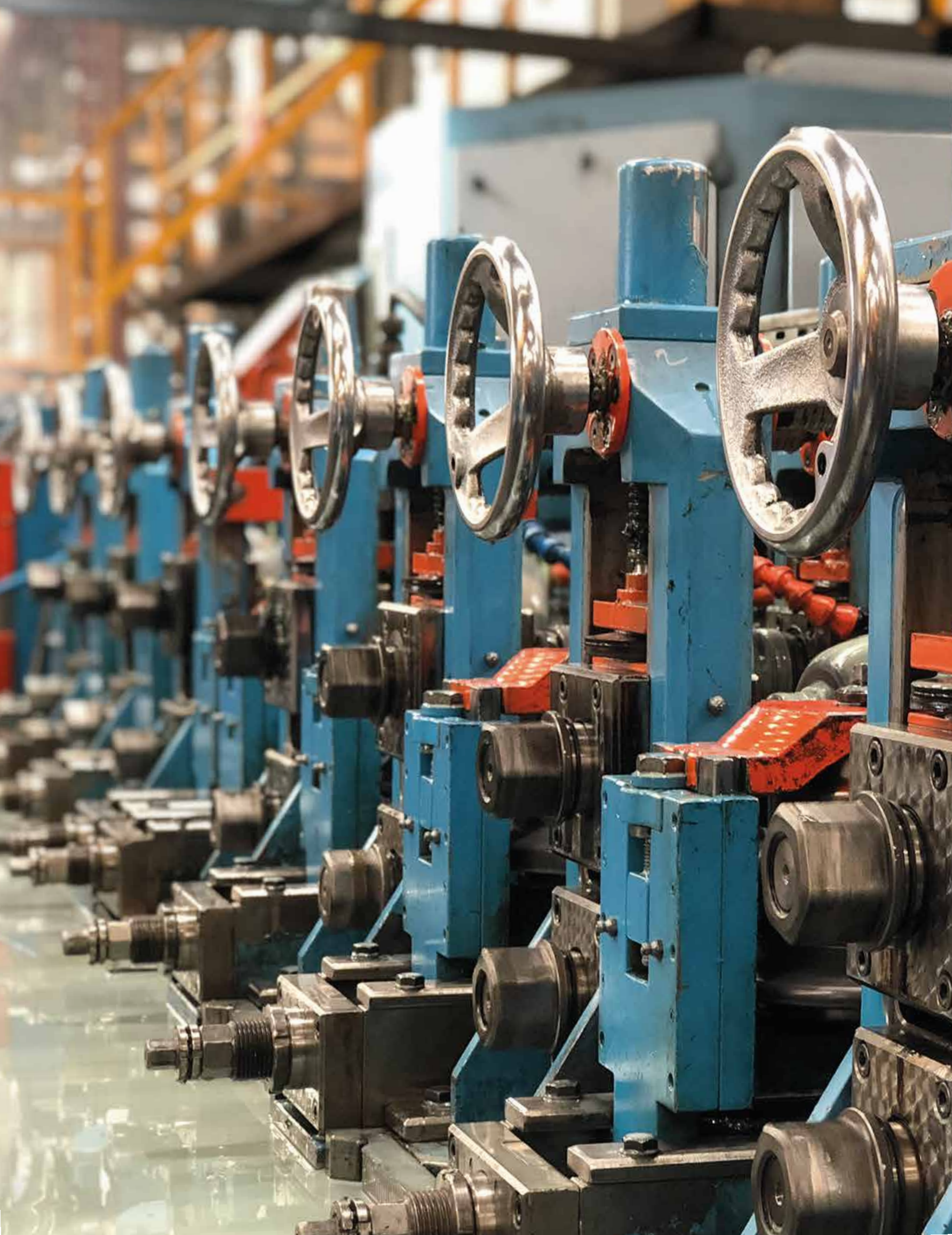
Sönmezler Metal Demir Çelik İnş. San. ve Tic. A.Ş. olarak 2008 kuruluşumuz ile birlikte, demir çelik sektöründeki tecrübemiz 40 yıla aşkın süreye dayanmaktadır. Boyuna kaynaklı çelik boru ve profil imalatı ile Kocaeli/Gebze adresinde bulunan toplam 22.000 m² üzerinde 16.000 m²'si kapalı alan tesisimizde üretim faaliyetlerimize başlamış olup kısa zamanda sektörde söz sahibi olmayı başarmış bulunuyoruz.

Gebze tesisimizde, 6 adet boru-profil üretim hattımız, 2 adet dilme hattımız, 1 adet boy kesme hattımız, 2 adet boyalı malzeme üretim hattımız ile aylık 17.000 ton, yıllık 200.000 ton ortalama ile üretim yapmaktayız.

Üretimimiz 10x20mm ebadından 80x160 mm ebadına kadar olup aynı zamanda 0,6 mm ile 8mm et kalınlığı arasında değişmektedir, Ürün yelpazemiz 10x10 ile 120x120 kare, 10x20 ile 100x150 profil; 16mm-165,1 sanayi tipi borusu, 0,7mm-20mm arası boy kesme sac, CR (DKP), siyah, galvanizli ve boyalı ürün gruplarına hitap etmektedir.

Ürettiğimiz mamulleri Türkiye iç pazarına ve aynı zamanda dünyanın birçok ülkesine ihraç etmekteyiz, pazarımızın %60'ını ihracat teşkil etmektedir. İhracat oranımızı arttırma, dünyada ülkemizi daha güçlü temsil etmek yolunda emin adımlarla devam etmekteyiz.

Kalitemiz dünya standartlarında olup ürünlerimiz, TS EN 10219 için CE belgelidir.



SÖNMEZLER METAL DEMİR ÇELİK İNŞ. SAN. VE TİC. A.Ş.

As Sönmezler Metal Demir Çelik İnş. San. ve Tic. A.Ş. , our experience in the iron and steel industry is based on more than 40 years, with our establishment in 2008. With the production of longitudinally welded steel pipes and profiles, we have started our production activities in our facility located on a total area of 22.000 m² and 16.000 m² closed area in Kocaeli/Gebze and we have succeeded to have a say in the sector in a short time.

In our Gebze facility, we produce with an average of 17,000 tons per month and 200,000 tons per year, with 6 pipe-profile production lines, 2 slitting lines, 1 cut-to-length line, and 2 dyed material production lines.

Our production ranges from 10x20mm to 80x160 mm and also varies between 0.6 mm and 8mm wall thickness. Our product range is 10x10 to 120x120 square, 10x20 to 100x150 profiles; it addresses to 16mm-165.1 industrial type pipe, 0.7mm-20mm cut-to-length sheet, CR (DKP), black, galvanized and painted product groups.

We export the products we produce to the domestic market of Turkey and also to many countries of the world, 60% of our market is export. We are taking firm steps to increase our export rate and to represent our country more strongly in the world.

Our products, CE certified for EN 10219.





SANAYİ BORULARI

ERW ROUND PIPES

Dış Çap / Outer Diameter:

16mm - 165mm

Et Kalınlığı / Thickness:

0,60mm - 6,30mm

Boy / Length:

5000mm Standart Üretim ve 4000mm - 14000mm (Siparişe Göre)
6000mm Standard Continious Production and Upon To Order From
4000mm Up To 14000mm

Üretim Standartları / Production Standarts:

EN 10305 - 3
TS EN 10219 -1/2
EN 39

Malzeme Kalitesi / Material Quality:

TS EN 10219 : S235JRH , S275JOH , S275J2H , S355JOH , S355J2H,
S355K2H
EN 10305 - 3 :E155 , E195 , E235 , E275 , E355 (+CR1 , +A , +N)
:E190 , E220 , E260 ,E320,E370 , E420 (+CR2)

Yüzey Durumu:

S1,S2,S3,S4

Kaynak Yönetimi / Welding Process:

Yüksek Frekans Endüksüyon Kaynağı (HFI)
High Frequency Induction Welding (HFI)

SANAYİ BORULARI ÜRETİM MATRİSİ

ERW ROUND PIPES PRODUCTION RANGE

SANAYİ BORULARI

ERW ROUND PIPES

ÜRETİM MATRİSİ / PRODUCTION RANGE

SANAYİ BORULARI / STRUCTURAL PIPES															
YUVARLAK / ROUND		KALINLIK / THICKNESS (mm)													
EBAT/ SIZE (mm)	0,60	0,70	0,80	0,90	1,00	1,20	1,50	2,00	2,50	3,00	3,50	4,00	5,00	6,00	6,30
16	✓	✓	✓	✓	✓	✓	✓								
19	✓	✓	✓	✓	✓	✓	✓								
21,3	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
25	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
26,9	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
32	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
33,7		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
38,1		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
42,4		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
48,3						✓	✓	✓	✓	✓	✓	✓	✓		
51							✓	✓	✓	✓	✓	✓	✓		
57							✓	✓	✓	✓	✓	✓	✓		
60,3							✓	✓	✓	✓	✓	✓	✓		
76,1							✓	✓	✓	✓	✓	✓	✓		
88,9								✓	✓	✓	✓	✓	✓	✓	
101,6								✓	✓	✓	✓	✓	✓	✓	✓
114,3								✓	✓	✓	✓	✓	✓	✓	✓
127									✓	✓	✓	✓	✓	✓	✓
139,7										✓	✓	✓	✓	✓	✓
151,7										✓	✓	✓	✓	✓	✓
165										✓	✓	✓	✓	✓	✓

EVERYWHERE
IN THE WORLD





DÜNYADA
HER YERDE

KARE PROFİLLER

SQUARE HOLLOW

SECTIONS

Dış Çap / Outer Diameter:

10x10 - 120x120

Et Kalınlığı / Thickness:

0,60mm - 6,30mm

Boy / Length:

6000mm Standart Üretim ve 4000mm - 14000mm (Siparişe Göre)
6000mm Standard Continious Production and Upon To Order From
4000mm Up To 14000mm

Üretim Standartları / Production Standarts:

EN 10305 - 5
TS EN 10219 -1/2

Malzeme Kalitesi / Material Quality:

TS EN 10219 : S235JRH , S275JOH , S275J2H , S355JOH , S355J2H ,
S355K2H
EN 10305 - 3 :E155 , E195 , E235 , E275 , E355 (+CR1 , +A , +N)
:E190 , E220 , E260 ,E320,E370 , E420 (+CR2)

Yüzey Durumu:

S1,S2,S3,S4

Kaynak Yönetimi / Welding Process:

Yüksek Frekans Endüksüyon Kaynağı (HFI)
High Frequency Induction Welding (HFI)

KARE PROFİLLER ÜRETİM MATRİSİ

SQUARE HOLLOW SECTIONS PRODUCTION RANGE

KARE PROFİLLER

SQUARE HOLLOW SECTIONS

ÜRETİM MATRİSİ / PRODUCTION RANGE

KARE KUTU PROFİLLER / SQUARE HOLLOW SECTIONS															
KARE / SQUARE	KALINLIK / THICKNESS (mm)														
EBAT / SIZE (mm)	0,60	0,70	0,80	0,90	1,00	1,20	1,50	2,00	2,50	3,00	3,50	4,00	5,00	6,00	6,30
10x10	✓	✓	✓	✓	✓	✓	✓	✓							
15x15	✓	✓	✓	✓	✓	✓	✓	✓							
20x20	✓	✓	✓	✓	✓	✓	✓	✓							
25x25	✓	✓	✓	✓	✓	✓	✓	✓	✓						
30x30	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
35x35		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
40x40		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
45x45							✓	✓	✓	✓	✓	✓			
50x50							✓	✓	✓	✓	✓	✓	✓		
60x60								✓	✓	✓	✓	✓	✓	✓	
70x70								✓	✓	✓	✓	✓	✓	✓	
80x80								✓	✓	✓	✓	✓	✓	✓	✓
90x90									✓	✓	✓	✓	✓	✓	✓
100x100									✓	✓	✓	✓	✓	✓	✓
120x120									✓	✓	✓	✓	✓	✓	✓



DIKDÖRTGEN KUTU PROFİLLER RECTANGULAR HOLLOW SECTIONS

Ebat / Size:

10x20 - 100X150 & 80X160

Et Kalınlığı / Thickness:

0,60mm - 6,30mm

Boy / Length:

6000mm Standart Üretim ve 4000mm - 14000mm (Siparişe Göre)
6000mm Standard Continious Production and Upon To Order From
4000mm Up To 14000mm

Üretim Standartları / Production Standarts:

EN 10305 - 5
TS EN 10219 -1/2

Malzeme Kalitesi / Material Quality:

TS EN 10219 : S235JRH , S275JOH , S275J2H , S355JOH , S355J2H ,
S355K2H
EN 10305 - 3 :E155 , E195 , E235 , E275 , E355 (+CR1 , +A , +N)
:E190 , E220 , E260 ,E320,E370 , E420 (+CR2)

Yüzey Durumu:

S1,S2,S3,S4

Kaynak Yönetimi / Welding Process:

Yüksek Frekans Endüksüyon Kaynağı (HFI)
High Frequency Induction Welding (HFI)

DIKDÖRTGEN KUTU
PROFİLLER
ÜRETİM MATRİSİ

RECTANGULAR
HOLLOW SECTIONS
PRODUCTION RANGE

DİKDÖRTGEN KUTU PROFİLLER

RECTANGULAR HOLLOW SECTIONS

ÜRETİM MATRİSİ / PRODUCTION RANGE

DİKDÖRTGEN KUTU PROFİLLER / RECTANGULAR HOLLOW SECTIONS														
DİKDÖRTGEN / RECTANGULAR	KALINLIK / THICKNESS (mm)													
EBAT/ SIZE (mm)	0,60	0,70	0,80	0,90	1,00	1,20	1,50	2,00	2,50	3,00	3,50	4,00	5,00	6,00
10x20	✓	✓	✓	✓	✓	✓	✓	✓						
10x30	✓	✓	✓	✓	✓	✓	✓	✓						
15x25	✓	✓	✓	✓	✓	✓	✓	✓						
20x30	✓	✓	✓	✓	✓	✓	✓	✓	✓					
20x40		✓	✓	✓	✓	✓	✓	✓	✓	✓				
20x50							✓	✓	✓	✓				
20x60							✓	✓	✓	✓				
25x50							✓	✓	✓	✓				
30x40		✓	✓	✓	✓	✓	✓	✓	✓	✓				
30x50		✓	✓	✓	✓	✓	✓	✓	✓	✓				
30x60						✓	✓	✓	✓	✓	✓	✓		
30x70						✓	✓	✓	✓	✓	✓	✓		
40x50						✓	✓	✓	✓	✓	✓	✓		
40x60						✓	✓	✓	✓	✓	✓	✓	✓	
40x80							✓	✓	✓	✓	✓	✓	✓	✓
40x100								✓	✓	✓	✓	✓	✓	✓
50x70								✓	✓	✓	✓	✓	✓	✓
50x90								✓	✓	✓	✓	✓	✓	✓
50x100								✓	✓	✓	✓	✓	✓	✓
60x80								✓	✓	✓	✓	✓	✓	✓
60x100								✓	✓	✓	✓	✓	✓	✓
60x120								✓	✓	✓	✓	✓	✓	✓
80x100								✓	✓	✓	✓	✓	✓	✓
80x120									✓	✓	✓	✓	✓	✓
80x160									✓	✓	✓	✓	✓	✓
100x150									✓	✓	✓	✓	✓	✓







Bong Veli 1805154
Gedde Mawar 7/2009

2138 - GPR 2009

Tha an, apannag 1/1/2009
yala wathannag 2/2/2009
kaynag kottag 3/3/2009

EN 10219

Kalle	3215,8
Tenitaki Mado	10,2 g/m
Bumaka	4/4
Ref No	88020122

BOYALI
40X40X2,0 mm
Profil

EN 102009	1/1
Bo	6,00
Kot	1,44
15 TO 2018 18 02	
Qin	MEIN



ASTAR BOYALI BORU VE PROFİLLER PRIMER COATED PIPES AND HOLLOW SECTIONS

Ebat / Size:

10x20 - 160x80

Et Kalınlığı / Thickness:

0,70mm - 6,30mm

Boy / Length:

6000mm Standart Üretim ve 4000mm - 10000mm (Siparişe Göre)
6000mm Standard Continious Production and Upon To Order From
4000mm Up To 10000mm

Üretim Standartları / Production Standarts:

EN 10305 - 5
TS EN 10219 -1/2

Malzeme Kalitesi / Material Quality:

TS EN 10219 : S235JRH , S275JOH , S275J2H , S355JOH , S355J2H ,
S355K2H
EN 10305 - 3 :E155 , E195 , E235 , E275 , E355 (+CR1 , +A , +N)
:E190 , E220 , E260 ,E320,E370 , E420 (+CR2)

Yüzey Durumu:

S1,S2,S3,S4

Kaynak Yönetimi / Welding Process:

Yüksek Frekans Endüksüyon Kaynağı (HFI)
High Frequency Induction Welding (HFI)

ASTAR BOYALI BORU VE PROFİLLER

PRIMER COATED PIPES AND HOLLOW SECTIONS

ÜRETİM MATRİSİ / PRODUCTION RANGE

ASTAR BOYALI DİKDÖRTGEN PROFİLLER / PRIMER COATED RECTANGULAR HOLLOW SECTIONS														
DİKDÖRTGEN / RECTANGULAR	KALINLIK / THICKNESS (mm)													
EBAT / SIZE (mm)	0,70	0,80	0,90	1,00	1,20	1,50	2,00	2,50	3,00	3,50	4,00	5,00	6,00	6,30
10x20	✓	✓	✓	✓	✓	✓	✓							
15x25	✓	✓	✓	✓	✓	✓	✓							
20x30	✓	✓	✓	✓	✓	✓	✓	✓						
20x40	✓	✓	✓	✓	✓	✓	✓	✓	✓					
20x50						✓	✓	✓	✓					
20x60						✓	✓	✓	✓					
25x50						✓	✓	✓	✓					
30x40	✓	✓	✓	✓	✓	✓	✓	✓	✓					
30x50	✓	✓	✓	✓	✓	✓	✓	✓	✓					
30x60					✓	✓	✓	✓	✓	✓	✓			
30x70					✓	✓	✓	✓	✓	✓	✓			
40x50					✓	✓	✓	✓	✓	✓	✓			
40x60					✓	✓	✓	✓	✓	✓	✓	✓		
40x80						✓	✓	✓	✓	✓	✓	✓	✓	
40x100							✓	✓	✓	✓	✓	✓	✓	
50x70							✓	✓	✓	✓	✓	✓	✓	
50x90							✓	✓	✓	✓	✓	✓	✓	✓
50x100							✓	✓	✓	✓	✓	✓	✓	✓
60x80							✓	✓	✓	✓	✓	✓	✓	✓
60x100							✓	✓	✓	✓	✓	✓	✓	✓
60x120							✓	✓	✓	✓	✓	✓	✓	✓
80x100							✓	✓	✓	✓	✓	✓	✓	✓
80x120								✓	✓	✓	✓	✓	✓	✓
80x160								✓	✓	✓	✓	✓	✓	✓

ASTAR BOYALI BORU VE PROFİLLER

PRIMER COATED PIPES AND

HOLLOW SECTIONS

ÜRETİM MATRİSİ / PRODUCTION RANGE

ASTAR BOYALI KARE PROFİLLER / PRIMER COATED SQUARE HOLLOW SECTIONS														
KARE / SQUARE	KALINLIK / THICKNESS (mm)													
EBAT / SIZE (mm)	0,70	0,80	0,90	1,00	1,20	1,50	2,00	2,50	3,00	3,50	4,00	5,00	6,00	6,30
20x20	✓	✓	✓	✓	✓	✓	✓							
25x25	✓	✓	✓	✓	✓	✓	✓	✓						
30x30	✓	✓	✓	✓	✓	✓	✓	✓	✓					
35x35	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
40x40	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
45x45						✓	✓	✓	✓	✓	✓			
50x50						✓	✓	✓	✓	✓	✓	✓		
60x60							✓	✓	✓	✓	✓	✓	✓	
70x70							✓	✓	✓	✓	✓	✓	✓	
80x80							✓	✓	✓	✓	✓	✓	✓	✓
90x90								✓	✓	✓	✓	✓	✓	✓
100x100								✓	✓	✓	✓	✓	✓	✓
120x120								✓	✓	✓	✓	✓	✓	✓

ASTAR BOYALI SANAYİ BORULARI / PRIMER COATED STRUCTURAL TUBES														
YUVARLAK / ROUND	KALINLIK / THICKNESS (mm)													
EBAT / SIZE (mm)	0,70	0,80	0,90	1,00	1,20	1,50	2,00	2,50	3,00	3,50	4,00	5,00	6,00	6,30
25	✓	✓	✓	✓	✓	✓	✓	✓	✓					
26,9	✓	✓	✓	✓	✓	✓	✓	✓	✓					
32	✓	✓	✓	✓	✓	✓	✓	✓	✓					
33,7	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
38,1	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
42,4	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
48,3					✓	✓	✓	✓	✓	✓	✓	✓		
51						✓	✓	✓	✓	✓	✓	✓		
57						✓	✓	✓	✓	✓	✓	✓		
60,3						✓	✓	✓	✓	✓	✓	✓		
76,1						✓	✓	✓	✓	✓	✓	✓		
88,9							✓	✓	✓	✓	✓	✓	✓	
101,6							✓	✓	✓	✓	✓	✓	✓	✓
114,3							✓	✓	✓	✓	✓	✓	✓	✓

TEKNİK BİLGİLER
ASTAR BOYALI BORU
VE KUTU PROFİLLER

TECHNICAL
INFORMATION
PRIMER COATED
PIPES AND HOLLOW
SECTIONS

NEDEN ANTİPAS ASTAR BOYALI BORU VE ANTİPAS PROFİLLER? WHY ANTI-CORRASION PRIMER COATED HOLLOW SECTIONS?

- Boyanın korozyon direnci nedeniyle, ürünlerin raf ömrü uzar.
 - 2. kat uygulamalar için mükemmel bir zemin oluşturur.
 - Boru ve profil üzerindeki kesme sıvısının, kullanım sırasında boya öncesinde uzaklaştırılması için pahalı ve zahmetli yağ alma işlemleri ortadan kaldırılır.
 - Kullanım kolaylığı sağlar, imalat sürelerini kısaltır.
 - Boru ve profillerin, galvanizle kaplanmak istenmesi halinde yağ alma kimyasalı ile antipas boya kolayca uzaklaştırılabilir.
 - Kullanım yerinde yağ çözücü, boya, solvent gibi ürünlere ihtiyaç bırakmadığı için çevre dostu bir uygulamadır.
 - Ekonomiktir.
-
- The corrosion-resistant paint prolongs the shelf-life of products.
 - Consitutes an excellent base for 2nd layer applications.
 - Eliminates the costly and arduous task of removing the oil of the cutting liquid before the coating process.
 - Reduces production times and provides ease of use.
 - If the pipes and profiles need to be galvanized, anti-corrosion coating can be easily removed with an oil-removing chemical.
 - Environment-friendly application since it eliminates the need for coatings, solvent and oil solvent products.
 - Can be welded easily and safely.
 - Economical.



NOW AND
ALWAYS
STEEL

ŖİMDİ VE
DAİMA
ÇELİK



ORIGIN	DATE
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GALVANİZLİ SACDAN BORU VE PROFİLLER PRE-GALVANIZED PIPE AND HOLLOW SECTIONS

Ebat / Size:

16mm - 165mm / 120X120

Et Kalınlığı / Thickness:

0,60mm -3,00mm

Boy / Length:

6000mm Standart Üretim ve 4000mm - 14000mm (Siparişe Göre)
6000mm Standard Continious Production and Upon To Order From
4000mm Up To 14000mm

Üretim Standartları/ Production Standards:

TS EN 10305 -3- 5 (EN 10305-3-5)
EN 10219 - 1/2 , ASTM A 500

Galvaniz Kaplama / Galvanize Coating:

Z80gr/m2 up to Z350gr/m2

PRE-GALVANIZED PIPE AND HOLLOW SECTIONS

ÜRETİM MATRİSİ / PRODUCTION RANGE

[illegible]

PRE-GALVANIZED PIPE AND HOLLOW SECTIONS

[illegible][illegible]



RULO VE DİLİMLER

COILS AND STRIPS

Genişlik / Width:

60mm - 2000mm

Et Kalınlığı / Thickness:

0,60mm - 25mm

Üretim Standartları / Production Standards:

EN 10051 FOR HR MATERIALS - S235 JR, S275 AND S355 QUALITIES

EN 10139 FOR CR MATERIALS - DC 01 , ST 12 QUALITIES

EN 10025 - 1

PAKET SAC VE LEVHA

SHEET METALS

AND PLATES

Genişlik / Width:

1000mm - 2000mm

Et Kalınlığı / Thickness:

0,60mm - 25mm

Üretim Standartları / Production Standards:

EN 10051 FOR HR MATERIALS - S235 JR, S275 AND S355 QUALITIES

EN 10130 FOR CR MATERIALS - DC 01 , ST 12 QUALITIES

EN 10025 - 1



GALVANİZLİ RULO/DİLME VE PAKET SACLAR GALVANIZED COILS/ STRIPS AND SHEETS

Genişlik / Width:

800mm - 1600mm

Et Kalınlığı / Thickness:

0,6mm - 6mm

Üretim Standartları / Production Standards:

TS EN 10246 - DX51D







**SÖNMEZLER
METAL**

geyikisler.com

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